

# Hoop Pine Plywood

## Grading Sheet

Hoop Pine Interior Grade Plywood is a premium grade plywood with a fine, even grain. Pressed at low temperatures to preserve a lighter, cleaner and more even face, it has an excellent edge detail and is ideal for decorative applications.

Hoop Pine A/C & A/A Grade Plywood is a natural product there will be colour and grain variations (i.e. no two trees are the same). Colour & Grain variations are more evident in larger orders, even when the plywood is sourced from the same batch colour tones can vary. This is unfortunately unavoidable and is part of the beauty of choosing a plywood.

Plywood will change in colour over time and initial variations will smooth out with exposure to UV and sunlight. Generally, in 3-6 months most significant variations will even out. Please be prepared to wait this time for the plywood to come into their own.



### **Non-permitted imperfections.**

#### **These shall include the following:**

- Bark, gum and resin pockets.
- Unfilled holes, splits and open edge joints.
- Gum veins
- Knots – loose encased and unsound.
- Patches.
- Disfiguring discolouration or stains.
- Glue bleed-through.
- Resin streaks and gum blotches

### **Permitted imperfections.**

#### **These shall include the following:**

- Filled holes. Not exceeding 6mm wide & 30 mm in length, not more than four per sheet.
- Knots (sound intergrown) Not exceeding 4 mm measured across the grain and not more than 4 per sheet.
- Pin knots not exceeding 2 mm measured across the grain, provided the appearance of the sheet is not adversely affected.
- Filled splits Individually not exceeding 3 mm wide & 450mm in length, not more than two per face.
- Sloping grain Not exceeding 1 in 7 if extending through more than one quarter of the sheet area; no limitation.
- Roughness Slight roughness associated with local imperfections.
- Slight natural discolouration and stain.
- Veneer pieces of unequal width.
- End joints Not closer than 2400 mm

This grading sheet serves as a guideline to ensure clarity and consistency in selecting Hoop Pine plywood for architectural and specifier markets. Any deviations from these specifications should be communicated to Big River Panels within 7 days of receiving the panels.

For further information regarding the Grading of Hoop Pine Plywood. Please contact Big River Panels.