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smart rain[™] custom gutters and downpipes

Architectural Metalformers specialises in the design, manufacture and installation of custom gutter and downpipe systems.

gutters

All gutters must comply with the E2/AS1 Building Code requirements.

Please consult with Copper Roofing Architectural Metalformers as early as possible in the design process regarding your gutter design and compliance.

All facets of the gutter system are catered for

- > Gutters from simple box to complex shapes and curves
- > Brackets internal or external
- > Stop ends return or flat
- > Mitres
- > Gussets

We produce gutters in copper, zinc, aluminium and Colorcote[™] Zincalume[™].

droppers/outlets

All our custom gutters are supplied with a 80mm matching dropper and optional leafguard:

downpipes

Round, square or rectangular downpipes are available as follows:

- > 65mm, 80mm and 100mm in copper and Colorcote[™] Zincalume[™]
- > 63mm, 75mm, 80mm and 100mm in zinc
- > 75mm, 80mm and 100mm in aluminium

Available in square or rectangular and in various size, produced in copper, zinc, Colorcote[™] aluminium and Zincalume[™].



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fixings

Gutters:

- > 3-5mm mild steel external or internal brackets powder coated to match and fixed to the fascia board with suitable fixers @ 600 centres
- > 3-5mm brass external or internal brackets fixed to the fascia board with suitable fixers @ 600 centres.
- > 5mm powder coated aluminium brackets are also available on request

Downpipes

- > flat strap bracket fixed to the wall with suitable screws (stainless, copper or brass)
- > forged brass holderbat "munzing" brackets fixed to the wall with 10mm threaded rod and suitable srews (stainless, copper or brass) These holderbat brackets allow the downpipe to be offset from the wall surface and are variable in depth.
- > TIG welded powder coated aluminium brackets are also available on request:

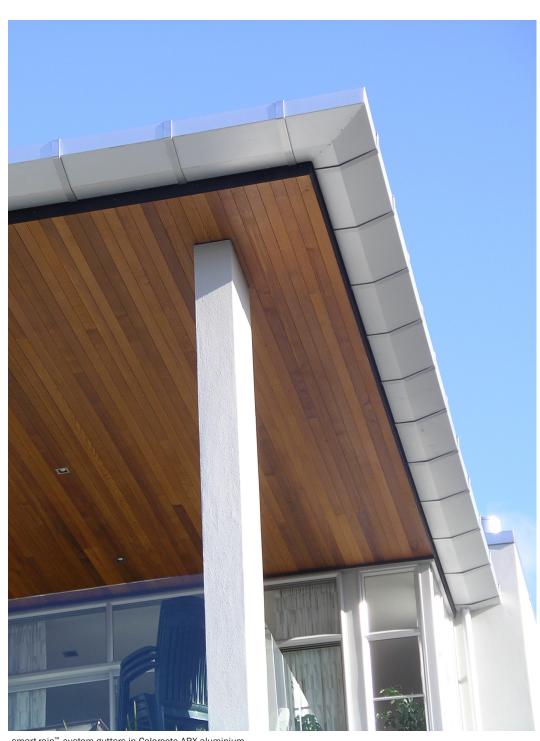


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smart $\operatorname{rain}^{\scriptscriptstyle\mathsf{M}}$ custom gutters in Colorcote ARX aluminium



 $\mathsf{smart}\,\mathsf{rain}^{\scriptscriptstyle\mathsf{M}}\,\,\mathsf{custom}\,\,\mathsf{gutters}\,\,\mathsf{in}\,\,\mathsf{Colorcote}\,\,\mathsf{ARX}\,\,\mathsf{aluminium}$



smart rain™ square rainwater head - copper



smart $\operatorname{\mathsf{rain}}^{\scriptscriptstyle\mathsf{TM}}$ alexander rainwater head and spouting - copper



smart rain™ custom spouting- copper



smart rain™ custom spouting - copper



smart rain™ custom spouting - copper



smart rain™ ned kelly rainwater head - copper



smart rain™ custom spouting - copper



smart rain™ custom heritage rainwater head - copper



smart rain™ custom contemporary rainwater head and spouting - copper